

7. Level 2 Repair

7-1. Disassembly

1



- 1) Put the device in the chamber for 5~10 minutes under 70~80℃.

2



- 1) Detach the Bracket Cu tape carefully from the OCTA Cu sheet using Glass absorber and holder.
- 2) Be careful not to separate LCD from TSP.

3



- 1) Disassemble loosen 12 Point of Bracket

4



- 1) Disassemble Bracket and REAR

5



1) Detach the Bracket and REAR

6



1) Loosen a Screw in PBA Ass'y

7



1) Detach Connector by PBA Ass'y

8



1) Detach the PBA from bottom REAR.
2) Be careful not to Damage.

9



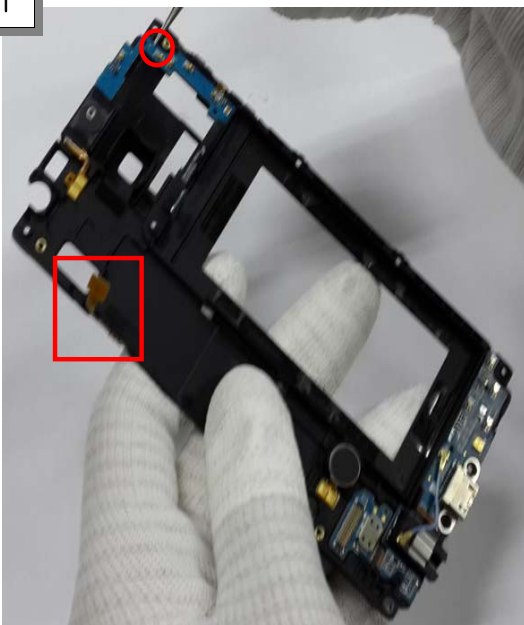
1) Detach Connector by PBA.

10



1) Detach the Bracket and Rear

11



1) Detach upper Sub PBA from Bracket.
2) Be careful not to Damage.

12



1) Detach lower Sub PBA from Bracket.
2) Be careful not to Damage.

7-2. Assembly

<p>1</p> 	<p>2</p> 
<p>1) Assemble lower sub PBA to the Rear</p>	<p>1) Assemble the upper/lower sub PBA, RCV, MOTOR, POWER KEY.</p>
<p>3</p> 	<p>4</p> 
<p>1) Attach SPK and Battery on Bracket.</p>	<p>1) Attach Main Camera and Sub Camera on PBA</p>

5



- 1) Assemble PBA ON Bracket
- 2) must press lower PBA and assemble lower PBA and Main PBA

6



- 1) Attach Connector on the PBA Assy.

7



- 1) Screw the 3 point
 $1.1 \pm 0.1 \text{ Kgf/cm}^2$

8



- 1) Assemble PBA ASSY and Rear .

<div data-bbox="162 252 235 310" data-label="Text"> <p>5</p> </div> <div data-bbox="263 319 574 919" data-label="Image"> </div>	<div data-bbox="792 273 865 331" data-label="Text"> <p>6</p> </div> <div data-bbox="860 340 1390 896" data-label="Image"> </div>
<div data-bbox="147 961 422 1035" data-label="List-Group"> <ol style="list-style-type: none"> 1) Screw the 10 point $1.2 \pm 0.1 \text{ Kg/cm}^2$ </div>	<div data-bbox="781 982 1196 1014" data-label="List-Group"> <ol style="list-style-type: none"> 1) Press Connector and Attach LCD. </div>
<div data-bbox="162 1060 235 1119" data-label="Text"> <p>8</p> </div> <div data-bbox="256 1119 669 1625" data-label="Image"> </div>	
<div data-bbox="147 1755 721 1787" data-label="List-Group"> <ol style="list-style-type: none"> 1) Press OCTA Window using Window pressing JIG. </div>	